# COMPONENTS:

- Dipotassium hydrogenphosphate; Κ<sub>2</sub>HPO<sub>Δ</sub>; [7758-11-4]
- (2) Water; H<sub>2</sub>O; [7732-18-5]

## **EVALUATOR:**

J. Eysseltová Charles University Prague, Czechoslovakia

May, 1985

### CRITICAL EVALUATION:

#### THE BINARY SYSTEM

The only study of this system has been made by Ravich (1). A few other solubility values have been reported as part of a study of a multicomponent system (6,7). In both these studies the values reported are about 1% lower than those reported by Ravich (1). Ravich reports the eutectic of this system to be 36.78 mass% (3.33 mol/kg) K2HPO4 at 259.8 K; the transition of the hexahydrate to the trihydrate occurs at 287.5 K (solution composition is not given); and the transition of the trihydrate to the anhydrous salt takes place at 319 to 324 K and 71.26 to 72.64 mass%  $K_2HPO_4$ . He also observed metastable solutions saturated with the hexahydrate and the trihydrate. The regions in which the various phases exist are rather narrow. Because of the lack of solubility data from other sources, the treatment of data described in chapter 3 could not be used. The system has a pronounced tendency to form supersaturated solutions (2-5).

#### MULTICOMPONENT SYSTEMS

Solubility measurements have been reported for several multicomponent systems.

- 1. The K2HPO4-KBO2-H2O system. Data have been reported for 298 and 323 K (8). The data cannot be evaluated but it should be noted that the values reported for the K2HPO4-H2O system differ from the values of Ravich (1) by about +30%.
- 2. The  $K_2HPO_4-CO(NH_2)_2-H_2O$  system. Two unspecified ternary compounds have been reported for this system (9). A later study of this system (10) gave a more detailed description and mentioned  $K_2HPO_4$  and the  $\alpha$ -,  $\beta$ -,  $\gamma$ -, and  $\delta$  modifications of urea as solid phases. 3. The  $K_2HPO_4-K_2CO_3-H_2O$  system. Solubility measurements have been made over the tempera-
- ture interval of 253 to 353 K (11). Later these same investigators published the solubility polytherm of the quaternary system  $K_2HPO_4-K_2CO_3-CO(NH_2)_2-H_2O$  (12).
- 4. The K2HPO, KNO3-H2O system. Only the components and their hydrates were found as solid phases in this system (13).
- 5. The K<sub>2</sub>HPO<sub>4</sub>-KCl-H<sub>2</sub>O system. Solubility values have been determined at 298, 323 and 348 K (6). The authors reported 2KCl·K2HPO4·5H2O as a solid phase at 298 K. They also emphasized the tendency of all solutions existing in contact with a phosphate-containing solid to form supersaturated solutions.
- 6. The K2HPO/-(NH4)2HPO/-H2O system. No ternary compounds were observed in this system (7,9,14). In contrast to this, the compound NaNH4HPO4 is present in the Na2HPO4-(NH4)2 HPO4-H2O system (15). An analogous compound exists in the Na2HPO4-K2HPO4-H2O system (16). This system is discussed in chapter 5.

Data have also been published for the  $K_2HPO_4-NH_4H_2PO_4-(NH_4)_2HPO_4-H_2O$  system (17), but the paper contains many uncertainties which make it impossible to discuss and evaluate the data.

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# **EVALUATOR:**

J. Eysseltová Charles University Prague, Czechoslovakia

May, 1985

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